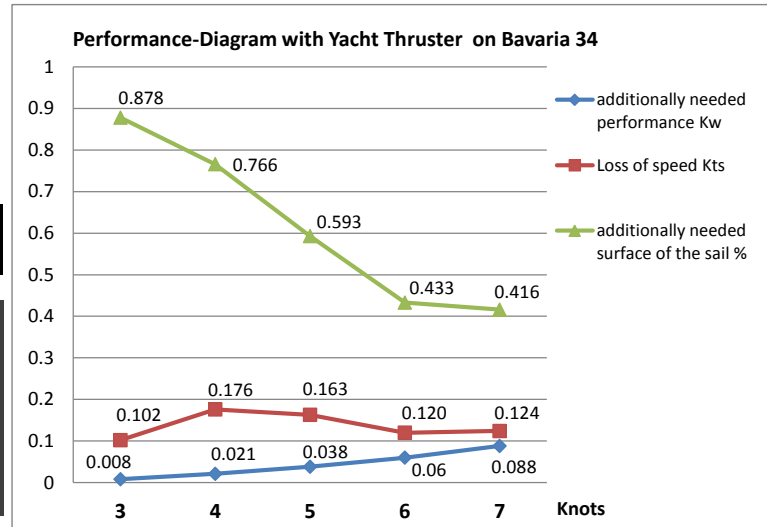




External Thrusters for Power & Sailboats by **EXTURN**

Simple calculations performed by Vienna Institute of Hydrodynamics
This chart clearly shows the minimal loss of performance using a Yacht Thruster

Theoretical loss of performance due to eXturn - External Mounted Thruster				
Brand	BAVARIA 34		sailboat	
Length waterline	9,2m	30 ft	maximum hull speed	7,371 Knots
Overall boat length	10.71m	35 ft	Max. speed in meters per second	8.5 mph
Lightweight tonnage	5700kg	12 570 lbs	Main sail + Genoa, Standard	637 Sq ft
Engine power	13,3kw	18 hp	Motor Horsepower	18,000 HP
			Air density	0.0807 lb/ft3



Sailing course: Ahead wind –"Butterfly"					Resistance coefficient = 1,0		surface of the sail = 637 sq ft		bow thruster newton resistance (folding prop is 13.00 at 5 knots by comparison)		Additional drive required		Additional Sail area	
WIND SPEED		BOAT SPEED		Apparent WIND SPEED	Apparent wind		resistance	Loss of Performance	Loss of sail surface	Sailing performance	resistance	Loss of Performance	Loss of sail surface	Sailing performance
knots	mph	mph	knots	Δ mph	Sail surface	Sail pressure								
9	10.3	3.4	3	9	637	0.082	5.00	0.010	0,878	0.117				
14	16.1	4.6	4	12.9	637	0.189	10.00	0.028	0,766	3.605				
19	21.8	5.7	5	18.1	637	0.366	15.00	0.050	0,593	9.713				
25	28.7	6.9	6	23.9	637	0.637	19.00	0.080	0,433	18.136				
30	34.5	8.0	7	30.0	637	1.011	29.00	0.117	0,416	33.659				

Folding prop is 13.00 at 5 knots by comparison

tunnel thruster requires 10% additional by comparison

Legend:

(mph, knots) = real boat speed during testing

pparent wind = wind speed less boat speed

ice of the sail = Complete standard surface of the sail. Course « Butterfly », direction of wind stern

re of the sail = Apparent pressure of wind multiplied by standard surface of the sail

Resistance = Real resistance at any speed caused by bow thruster. This figure is Difference between hull resistance including bow thruster

less hull resistance without bow thruster. This figure is always constant at respective speed, no matter which boat type is taken under consideration.

performance = Performance needed to overcome resistance caused by the bow thruster

ice of the sail = part of total standard surface of the sail to overcome resistance caused by the bow thruster

performance = sailing performance expressed as Hp

oefficient CD = common resistance coefficients to calculate pressure of wind. This figure ranges from

1,0 to 1,9 (gust of wind)



Resistance Tests with EXTURN bow and stern thruster

Vienna Model Basin Ltd performed resistance tests with the EXTURN bow and stern thruster installed on the bow of a 34 feet yacht (main dimensions comparable to a Bavaria 34). The results of the tests were compared to the same hull shape of the yacht without any bow thruster installed; see Figure 1 and Figure 2.

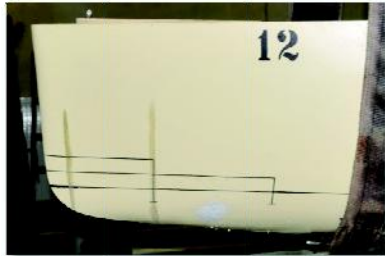


Figure 1: Yacht without bow thruster

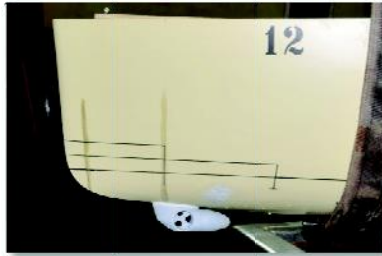


Figure 2: Yacht with EXTURN bow thruster

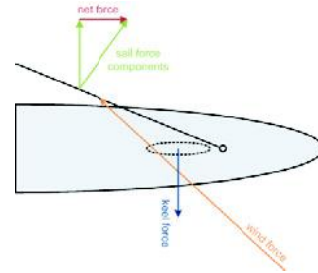


Figure 3: Forces on the yacht

Table 1 shows the results of the resistance test where R_{TS1} represents the resistance of the yacht without any thruster and R_{TS2} represents the yacht with EXTURN thruster.

It can be concluded that the EXTURN thruster only shows a marginally increased resistance compared to a yacht without bow thruster which hardly influences the performance of the yacht. This minor increase of total resistance can also be demonstrated by a corresponding increase of sail area, see Table 2. According to *H. Scharping, 1987, "Konstruktion und Bau von Yachten", Delius Klasing Verlag, Bielefeld, p. 163-164.* the wind speed corresponds to a certain wind pressure on the sail depending on the drag coefficient C_D . The wind pressure is calculated as follows:

$$P = C_D \cdot \frac{\rho}{2} \cdot V^2 \cdot 1,0$$

where P is pressure, C_D is the drag coefficient, ρ is density of air, V is wind speed and A is sail area. Figure 3 shows the forces acting on the yacht where the net force can also be substituted by the resistance R_{TS} . Therefore, the increase of the sail area can be derived by

$$\Delta A = \frac{RTS3(VS) - RTS2(VS)}{P_n}$$

where ΔA is the increase of sail area, R_{TS1} is the resistance of the bare hull of the yacht without bow thrusters, R_{TS2} is the yacht with the EXTURN bow thrusters and P_n are the pressures for different drag coefficients. Table 2 shows the results of the sail area increase.

V_s	V_s	R_{TS1}	R_{TS2}
[kN]	[m/s]	[kN]	[kN]
3	1,543	0,142	0,147
4	2,058	0,217	0,227
5	2,572	0,444	0,459
6	3,087	0,929	0,948
7	3,601	1,613	1,637
8	4,116	2,400	2,429

Table 1: Results of the resistance tests

Sail area increase EXTURN thruster vs. bare hull					
V_s	V_s	A gust	A P1	A P2	A P3
[kN]	[m/s]	[m ²]	[m ²]	[m ²]	[m ²]
3	1,543	0,00	1,00	2,00	3,00
4	2,058	1,59	1,43	1,11	0,31
5	2,572	2,38	2,14	1,67	0,47
6	3,087	3,02	2,71	2,11	0,59
7	3,601	2,33	1,33	1,00	0,28
8	4,116	2,82	1,61	1,21	0,34

Table 2: Sail area increase